In re: Anders Leandersson Appl. No.: 09/656,563 Filed: September 7, 2000

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DATE:	January 16, 2003	
TO:	Examiner Jose A	Fortuna
FROM: In re: Appl. No.: Filed: For:	Kevin R. Lyn Anders Leandersson 09/656,563 September 7, 2000 A PAPERMAKING I ASSOCIATED METI	Confirmation No.: 2016 Group Art Unit: 1731 Examiner: Fortuna, Jose A. DEVICE FOR PRODUCING A MULTILAYER LINER AND
Please see the attached Amendment (8 pages) in reference to the above-identified patent application.		

NO. OF PAGES: 9 OPERATOR: RELIED 3/8/6

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CLIENT/MATTER: 041013/203676

REQUESTED BY: Kevin R. Lyn, ext. 2287 VOICE NUMBER: 1-703-305-7498

P. 002/009

Attorney's Docket No. 041013/203676

OFFICIAL PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re:

Filed: For:

Anders Leandersson

Appl. No.: 09/656,563

Box Non-Fee Amendment Commissioner for Patents

Washington, DC 20231

September 7, 2000

A PAPERMAKING DEVICE FOR PRODUCING A MULTILAYER LINER AND

ASSOCIATED METHODS

Confirmation No.: 2016

Group Art Unit: 1731 Examiner:

Fortuna, Jose A.

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January 16, 2003

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AMENDMENT

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Sir:

In response to the Office Action mailed October 22, 2002, please amend the aboveidentified application as follows:

In the Claims:

Please amend Claims 1, 18, 24, and 26 as follows:

1. (Amended) A method of producing a liner, said method comprising:

forming a fiber web in a forming section having at least two forming units, the fiber web comprising at least a top layer and a base layer; and

conveying the fiber web from the forming section through a press section and to a drying section, the press section comprising at least one double-felted press nip preceding a last nip, the last nip having a transfer belt with a smooth surface passing therethrough, the transfer belt being configured to be conveyed through the last nip with the top layer of the fiber web engaging the smooth surface.

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18. (Amended) A papermaking device for producing a liner, said device comprising:

a forming section having at least two forming units for forming a fiber web having at least a top layer and a base layer; and

a press section for receiving the fiber web from the forming section and conveying the fiber web to a drying section, the press section comprising:

at least one double-felted press nip preceding a last nip; and

a transfer belt having a smooth surface, the transfer belt being configured to be conveyed through the last nip with the top layer of the fiber web engaging the smooth surface.

24. (Amended) A method of producing a liner, said method comprising:

forming a fiber web in a forming section having at least two forming units, the fiber web comprising at least a top bleached pulp layer and a base unbleached pulp layer, and

section, the press section comprising at least one double-felted press nip

preceding a last nip, the last nip having a transfer belt with a smooth surface

passing therethrough, the transfer belt being configured to be conveyed through

the last nip with the top bleached pulp layer of the fiber web engaging the smooth

surface.

26. (Amended) A method of producing a liner, said method comprising:

forming a fiber web in a forming section having at least two forming units, the fiber web comprising at least a top bleached pulp layer having at least 30 weight-% of short fiber and a base unbleached layer having substantially all long fiber; and conveying the fiber web from the forming section through a press section and to a drying section, the press section comprising at least one double-felted press nip

preceding a last nip, the last nip having a transfer belt with a smooth surface

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